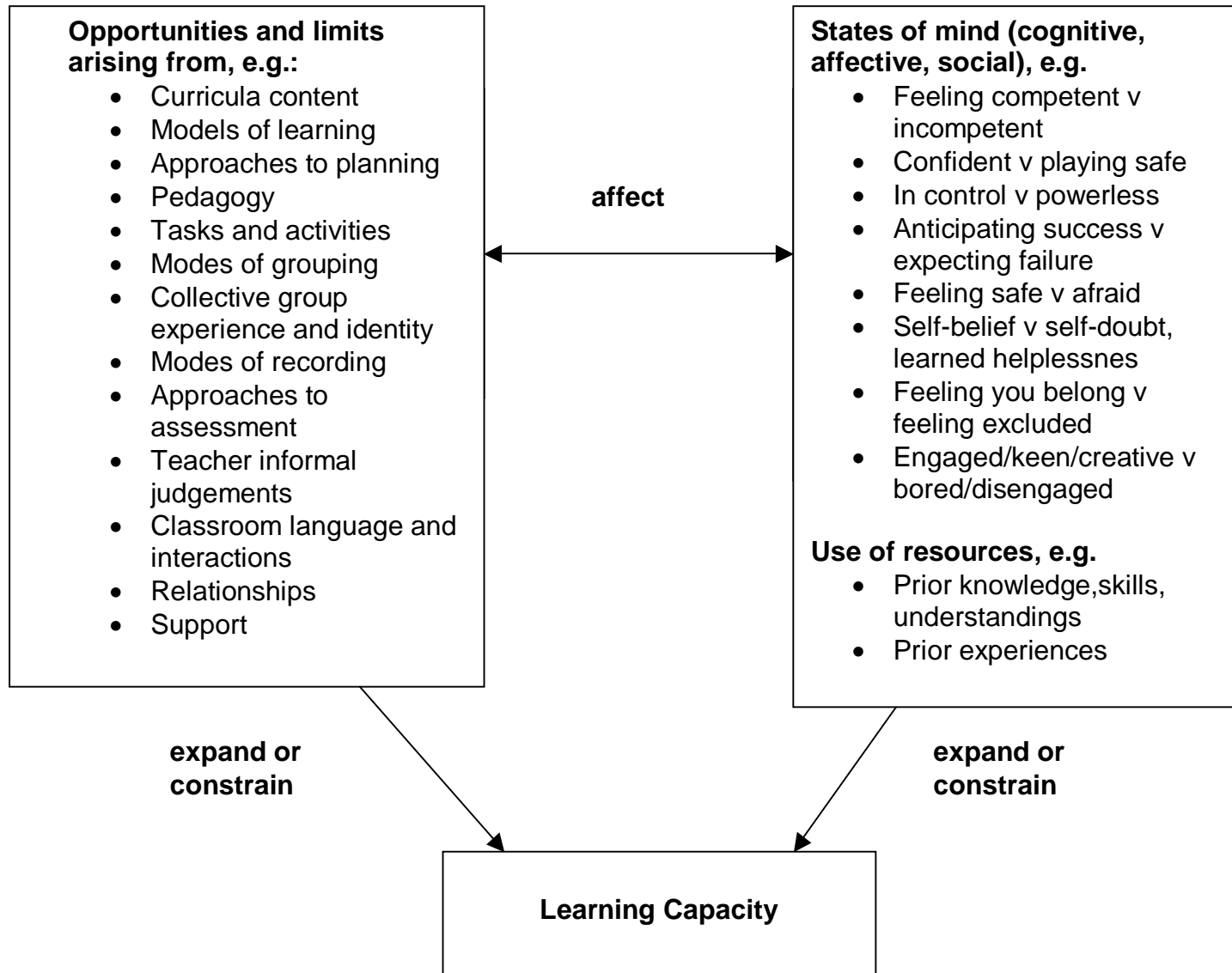


## EXTERNAL FORCES

## INTERNAL FORCES



**Diagram 1: Forces affecting learning capacity**